KAUFMAN
ENGINEERED SYSTEMS

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Job Description

Pre-Fabrication (Saw/Plasma/Press Brake Operator)

Summary: This role provides essential support to the production and engineering teams, ensuring that all parts are precisely cut, formed, organized and staged in full compliance with engineered drawings, KES procedures and established project schedules.

Essential Duties and Responsibilities: Including but not limited to the following:

General:

- Operate equipment such as Bandsaw, CNC Plasma Cutter, Timesaver Deburring Machine and CNC Press Brake in accordance with safety standards.
- Reads and understands blueprints and performs quality checks, reporting any discrepancies to management.
- Shows good organizational skills by sorting parts from the saw, plasma and press brake onto carts and pallets for processing.
- Maintains a clean work area.

Equipment Operation:

- Operates Bandsaw using blueprints to cut material to correct length. Removes burrs and sharp edges from parts to ensure safe, smooth edges. Orders material required for job using blueprints. Sorts parts onto carts using KES procedures for further processing.
- Operates CNC Plasma Cutter ensuring proper consumables and sheet stock are used. Off-load cut parts onto carts for further processing.
- Operates Timesaver Deburring machine in accordance with manufacturer's instructions and KES procedures.
- Operates CNC Press Brake interpreting blueprints to form parts to within KES engineering tolerances. Performs quality checks to ensure parts are made to specification.
- Operates an overhead crane in a proper and safe manner.

Qualification Requirements:
To perform this job successfully, an individual must be able to perform each of the duties satisfactorily. The requirements listed below are representative of the knowledge, skill and/or ability required.

Education and Experience:

High school diploma or GED required; Prior experience preferred; training provided as needed.

Physical demands:
The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. While performing the duties of this job, the employee is regularly required to stand, walk & use hands to finger, handle, feel objects, tools, or controls. Reach with hands and arms, climb or balance and lift up to 75 Lbs.

Pay Range: $20.00-$25.00 Per/Hr. (Compensation based on experience.)

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